

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.01.23	Job No.: 00569	ADR Yes/No: N	ADR Date: 09.01.27	ECN #: 09- 513
Product No.: D350-591		Created By: AJS	Approved By: <i>[Signature]</i>	
Product Name: HELI ACCESS STEP		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>h 09.01.28</i>
Production Engineering Coord	Y	EC/DD	<i>13 09.01.27</i>
Production Document Control	Y	JLD	<i>34 09.01.27</i>
Customer Technical Support	Y	DSTOW	<i>13 09.01.27</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord			
QC Coordinator	Y	JM	<i>26 01.28</i>
Marketing	Y	SW	<i>31 09.01.28</i>
Customer Order Processing			

Reason for Change:

Documents Affected:
IIN-D350-591 REV G
ICA-D350-591 REV 2

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		<i>09.01.27</i>
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>09.01.27</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>09.01.27</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N		(NO MDL)	
12	Update Document Record (DR)	Y	KJ	<i>Rev. 0</i>	<i>09.02.03</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		<i>09.01.27</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action:

RELEASE IIN-D350-591 REV G & ICA D350-591 REV 2

ALL KITS IN STOCK MUST COMPLY, CHANGE IS: BOLTS FOR FASTENERS FOR -115 & -117A UPDATED PER PAR 08-031

NOTE DSI'S 9494, 9340, 9333 & 9410 HAVE BEEN INCORPORATED

ECN Verified & Complete: *[Signature]*

Date: *09/02/22*

Preventive Action Report

PAR 08.031

Raised by: Jason M. Loeck

Source: Special Projects / Trial Fitting

Sheet No. 1 of 1

Issue for Dept./Supplier: Engineering-Design

Date: 08/09/08

Product/Service: D350-591-117A steps (Pre-flight)

Priority: HIGH LOW

Area of Standard:

QSI
QSP
QSPM

Section A

Description of Issue Upon a trial fit, of the step, it was found that the original bolts (AN4-20A) are too short, and that the AN4-21A bolts, suit the assembly more.

Documents:

P/O
Invoice
W/O
Batch No.
TSR
Drawing

Forward to Director, Quality Assurance on completion of this box

DQA: Section B: Indicate who is responsible for creating P/A, and a completion date. Section C: Indicate who will verify completion of P/A.

Section B

Preventive Action

Responsible for Investigation/PA: M. Petsche

To be done by: 08/10/30

No	Initial	Action Description	Responsible	Due date	Sign/Date
1.	JM.	Place the Dwg / w/o / and parts list under review to implement the new bolt length.	H.L. M.T.	08/09/12 08/10/30	
2.	SW	Quarantine stock (FG011A) Qty 4 B3829.5 @ CHG-002	Jason M.	08-09-16	08-09-16
3.	SW	Change bolts per updated w/o.	L. L. Loeck Jason M.		
4.	ASS	SEE REV G OF LIN (A-1000000)	ASS		ASS 09.01.23

Fault Category:

Section C

Verification of P/A

Responsible for Verification of PA:

No	Verification Method	Sign	Date

Forward to DQA on Completion of Verification

DQA: _____

Date: _____

QA Purposes only

P/A Closed _____ Date _____